



HDP Lubricant

Product Description

A water-based lubricant designed for high temperature, heavy-duty drawing, stamping, piercing and flanging. This water-based lubricant combines barrier, anti-wear and extreme pressure characteristics in a lubricant which is ideal for difficult forming operations and is easily cleaned. This product contains additives for corrosion protection and bacterial prevention.

Typical Properties

Appearance Creamy tan liquid
Solubility Emulsifiable with water
Density 8.6 lbs/gallon

Application

Spray, brush, roll coat, or drip on the following substrates: cold/hot rolled steel, stainless steel and aluminum.

Use Directions

Metal Mates HDP is supplied ready to use, but can be diluted with water. Mixing Instructions: Slowly add water to lubricant while mixing. Concentration can be conveniently measured with a refractometer.

Safety and Handling

Avoid contact with eyes and prolonged contact with the skin. Wash thoroughly after handling. Minimum contact with this and all chemicals is a good policy to follow along with reading the Material Safety Data Sheet.

Storage

Indoor storage preferred. First in first out stock rotation is recommend-ed.

Container Size

5 gallon pails, 55 gallon drums and 330 gallon totes.



3624 West Lake Avenue · Glenview, IL 60026

Tel (800) 452-5823 · Fax (800) 952-5823

Tel (800) 657-5278 · Fax (800) 657-4897

www.rocolnorthamerica.com