



# VS Stamping Lubricant

## Product Description

An easily cleaned water based lubricant for stamping, drawing, piercing and flanging. It has the viscosity of hand lotion and thins when diluted. It is ideal for progressive dies and multi-forming operations. This product contains additives for corrosion protection and bacterial prevention.

## Typical Properties

Appearance ..... Creamy white liquid  
Solubility ..... Emulsifiable with water  
Density ..... 8.2 lbs/gallon

## Application

Spray, brush, roll coat, or drip on the following substrates: cold/hot rolled steel, hot dip galvanized, stainless steel and aluminum.

## Use Directions

Metal Mates VS is supplied ready to use, but can be diluted with water. Mixing Instructions: Slowly add water to lubricant while mixing. Concentration can be conveniently measured with a refractometer.

## Safety and Handling

Avoid contact with eyes and prolonged contact with the skin. Wash thoroughly after handling. Minimum contact with this and all chemicals is a good policy to follow along with reading the Material Safety Data Sheet.

## Storage

Indoor storage preferred. First in first out stock rotation is recommended. If frozen, allow to thaw then mix thoroughly.

## Container Size

5 gallon pails, 55 gallon drums and 330 gallon totes.

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